

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (canceled).

Claim 2 (currently amended): ~~Plant~~ The plant according to claim 1 ~~9~~, wherein the further comprising a roll (3) comprising the laminated ~~foil~~ is film arranged at right angles to the tubular bodies ~~(13a, b)~~ to be manufactured and a deflector for respectively deflecting the and that its individual webs ~~(6a, b)~~ for forming the ~~formation of~~ tubular bodies ~~(13a, b)~~ are in each case ~~deflected~~ by 90°.

Claim 3 (currently amended): ~~Plant~~ The plant according to claim 1 ~~9~~, wherein the individual webs ~~(6a, b)~~ may be welded one above the other by the welding device to form endless tubes ~~(11 a, b)~~.

Claim 4 (currently amended): ~~Plant~~ The plant according to claim 1 9, wherein the individual webs ~~(6a, b)~~ may be welded next to one another by the welding device to form endless tubes ~~(11a, b)~~.

Claim 5 (currently amended): ~~Plant~~ The plant according to claim 1 9, further comprising an ejection device for discharging wherein the unusable tubes ~~(23)~~ may be discharged from the plant ~~via the discharge belt (24)~~.

Claim 6 (currently amended): ~~Plant~~ The plant according to claim 1 9, further comprising an adjustment device for phase-shifting the first and second wherein the discharge belt ~~(24)~~ consists of two toothed belts ~~(25a and 25b)~~, including transport prisms ~~(26a and 26b)~~, the said toothed belts being phase shiftable in relation to one another.

Claim 7 (currently amended): ~~Plant~~ The plant according to claim 1 9, further comprising a plurality of trays, wherein each tray ~~(34)~~ has a grid insert adapted to the diameters of the tubes ~~(23)~~.

Claim 8 (currently amended): ~~Plant~~ The plant according to claim ~~1~~ 9, wherein ~~a~~ the collecting device ~~(31)~~ is arranged at an end of the delivery belt and provided with a plurality of stations.

Claim 9 (new): A plant for producing and packaging tubes, each tube comprising a tubular body including at least a plastic film and a shoulder portion joined at one end with a threaded neck and an attached closure cap, said plant comprising:

(a) a packaging station;

(b) a conveyor belt for supplying tubes to the packaging station to package the tubes into larger units;

(c) at least one blade for cutting a two-ply or multi-ply film strip into individual webs;

(d) a welding device for welding the individual webs to form endless tubes;

(e) a plurality of transverse cutters for cutting the endless tubes to a desired tube length to form tubular bodies,

(f) a transfer device for gathering together a number of the tubular bodies after being cut to the desired tube length to form

a larger transfer group;

(g) a turn table comprising a number of mandrels with a mandrel spacing, the number of mandrels corresponding to the number of the tubular bodies, the tubular bodies in the transfer group being jointly transferred to the turn table by the transfer device;

(h) a plurality of stations having assembling devices for attaching the shoulder portion of each tubular body with the threaded neck and the closure cap, the turn table conveying the tubular bodies jointly and gradually to the stations for forming finished tubes;

(i) a withdrawing device for removing the finished tubes from the mandrels;

(j) a delivery belt comprising first and second toothed belts positioned parallel to each other having transport prisms with a transport prism spacing between transport prisms corresponding to the mandrel spacing of the mandrels on the turn table, the finished tubes being deposited on the delivery belt by the withdrawing device;

(k) a plurality of control regions having control devices for examining the finished tubes delivered by the delivery belt

and for selecting flawless tubes and unusable tubes from the finished tubes;

(l) a collection device comprising a plurality of rotatable suction prisms for picking up the flawless tubes; and

(m) a tray for receiving flawless tubes continuously fed by the rotatable suction prisms.